Tapping – Specification of Application					Nau/Metrics		
customer			phone	Precision Measuring Instruments Postbus 540 7550 AM Hengelo (Ov) +31(0)74 3490022 info@naumetrics.nl			
name			fax		e-mail	date	
Workpiece Information							
thread size		T	tolerance		thread	direction	
					O right	O left	
material		material standard			shape of chips O long chipping		
tensile strength [N/mm²]		elongation			short chipping brittle chipping		
material characteristics	[14111111]			[,0]			
kind of core hole ○ through hole	core hole-ø (Bø)						
O blind hole	depth of core hole (t _B)				øl		
	length of thread to be cut (t)				<u>-</u> يا لو <u></u>	<u> </u>	
Machine Information							
machine		O without O leadscrew			pitch control		
Туре	-	O leadscrew		programming of axial infeed			
year when built		O CNC control		cuttin		reversing	
machining position		cuttin		cutting spee	ed .		
O horizontal O vertical				= D · π · N / 1.000		$N = 1.000 \cdot V / D \cdot \pi$	
type of tapping head			coolant supply			coolant	
O rigid		O from outside (ma			O cutting oil		
O length compensation on tension		O from outside (circle)			O emulsion	%	
O length compensation on compression		O internal coolant			type:		
O with overload clutch		O minimum quanti	ity lubrication (MM	s)			
Experiences							
producer O HAHNREITER	article		specification			tool-life	
0							
reasons for end of tool-life			•		•		
remarks							

enclosures

samples of tools / workpieces / drawings of workpiece